

August-25-14 7:47:00 AM

120534

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Cable Guard Kit Float Compatible, Fits LH or RH

Start Date: 6/24/14 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 6/24/14 **Req'd Qty:** 2.00 ***~***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 1408-25 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

Work Order ID 120534***120534***

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Item ID: D412-742-018

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cable Guard Kit Float Compatible, Fits LH or RH

Start Date: 6/24/14 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 6/24/14 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00			DAS 06 9-89				
Packaging	Identify and pack for shipping as per PPP D412-742-018								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

AUG 25 2014

MLJ 14-08-25

MLJ 14-08-25

Picklist Print

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Page 1

Work Order ID: 120534

120534

Parent Item: D412-742-018

D412-742-018

Parent Item Name: Cable Guard Kit Float Compatible, Fits LH or RH

Start Date: 6/24/14

Required Date: 6/24/14

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A New Issue 06-05-05 JLM

IPP rev:B As per Rev B 06-08-03 JLM

IPP revC per ecn 844 06.09.12 EC

10.06.10 NAS 1515H3L was replace with D3672-1 DD

verf:JLM

12.01.12 PER IIN REV.E DD VERF:EC

IPP Rev:D

IPP rev:E

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3499-042		Manufactured	No			110	Each	10.0000	2				
-----------	--	--------------	----	--	--	-----	------	---------	---	--	--	--	--

D3499-042
Cable Guard
9-89 12

**

DAS
28
9-89

AUG 25 2014

Location	Loc Qty	Loc Code
----------	---------	----------

ST	3	
119530	3	
ST201	4	
105360	2	
113153	2	
ST201A	3	
114025	3	

2x

AN3C5A		Purchased	No			110	Each	504.0000	10				
--------	--	-----------	----	--	--	-----	------	----------	----	--	--	--	--

AN3C5A
Bolt
9-89 12

**

DAS
28
9-89

DAS
06
9-89

Location	Loc Qty	Loc Code
----------	---------	----------

FG	5	
122800	5	
ST350	499	
M128911	289	
M128973	10	
M129913	200	

10x

Picklist Print

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Work Order ID: 120534

120534

Parent Item: D412-742-018

D412-742-018

Parent Item Name: Cable Guard Kit Float Compatible, Fits LH or RH

Start Date: 6/24/14

Required Date: 6/24/14

Start Qty: 2.00

Required Qty: 2.00

AN3C7A

Purchased No

110 Each

823.0000

3 006

DAS
28
9-89

AUG 25 2014 06 06 9-89

AN3C7A

Bolt
DAS
9 9-89

Location

Loc Qty

Loc Code

FG

10

122141

10

ST513

813

m125709

813

110 Each

81.0000

2 004

DAS
28
9-89

DAS
06
9-89

AN3C10A

Purchased No

AN3C10A

Bolt
DAS
9 9-89

Location

Loc Qty

Loc Code

ST349

81

123522

6

m128634

25

m129521

50

110 Each

1,219.000

10 020

DAS
28
9-89

DAS
06
9-89

D3672-1

Manufactured No

D3672-1

Washer, Phenolic
DAS
9 9-89

Location

Loc Qty

Loc Code

FG

10

85222

10

ST055

1209

103845

4

112218

149

113581

500

120116

500

80369

34

99099

22

20x

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Shop Packet Print

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Picklist Print

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Page 3

Work Order ID: 120534

120534

Parent Item: D412-742-018

D412-742-018

Parent Item Name: Cable Guard Kit Float Compatible, Fits LH or RH

Start Date: 6/24/14

Required Date: 6/24/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0332R

Purchased

No

110

Each

4,308.000

10 20

NAS1149C0332R

WASHER

DAS
28
9-89

AUG 25 2014

DAS
9
9-89

Location

Loc Qty

Loc Code

CA	83
m129682	83
ST278	4225
122063	41
125654	609
m126319	61
m127306	2500
m127410	543
m127831	26
m128591	75
m129390	142
m129499	183
m129909	45

20X

DAS
06
9-89

DART AEROSPACE USA, INC.

REFERENCE ONLY

IIN-D412-742

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5.3 D412-742-018 Cable Guard Parts List

DAS 11-08-25
9
x2

Item	Qty -018	Part Number	Description
	X	D412-742-018	CABLE GUARD KIT.
101	1	D3499-042	CABLE GUARD ASSEMBLY
102	1	*D3499-2	*MOUNTING PLATE
103	1	*D3499-3	*PLASTIC GUARD
104	2	*D3499-5	*PLACARD
105	2	*AN3C5A	*BOLT
106	3	*AN3C6A	*BOLT
107	10	*AN960C10L	*WASHER
108	5	*MS21043-3	*NUT
109	5	*D3672-1	*WASHER (REPLACES NAS1515H3L)
120	5	AN3C5A	BOLT
121	3	AN3C7A	BOLT
122	2	AN3C10A	BOLT
123	10	D3672-1	WASHER (REPLACES NAS1515H3L)
124	10	AN960C10L	WASHER

*DENOTES PART IS INCLUDED WITH D3499-042 ASSEMBLY ABOVE

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Revision: E
Date: 11.10.19